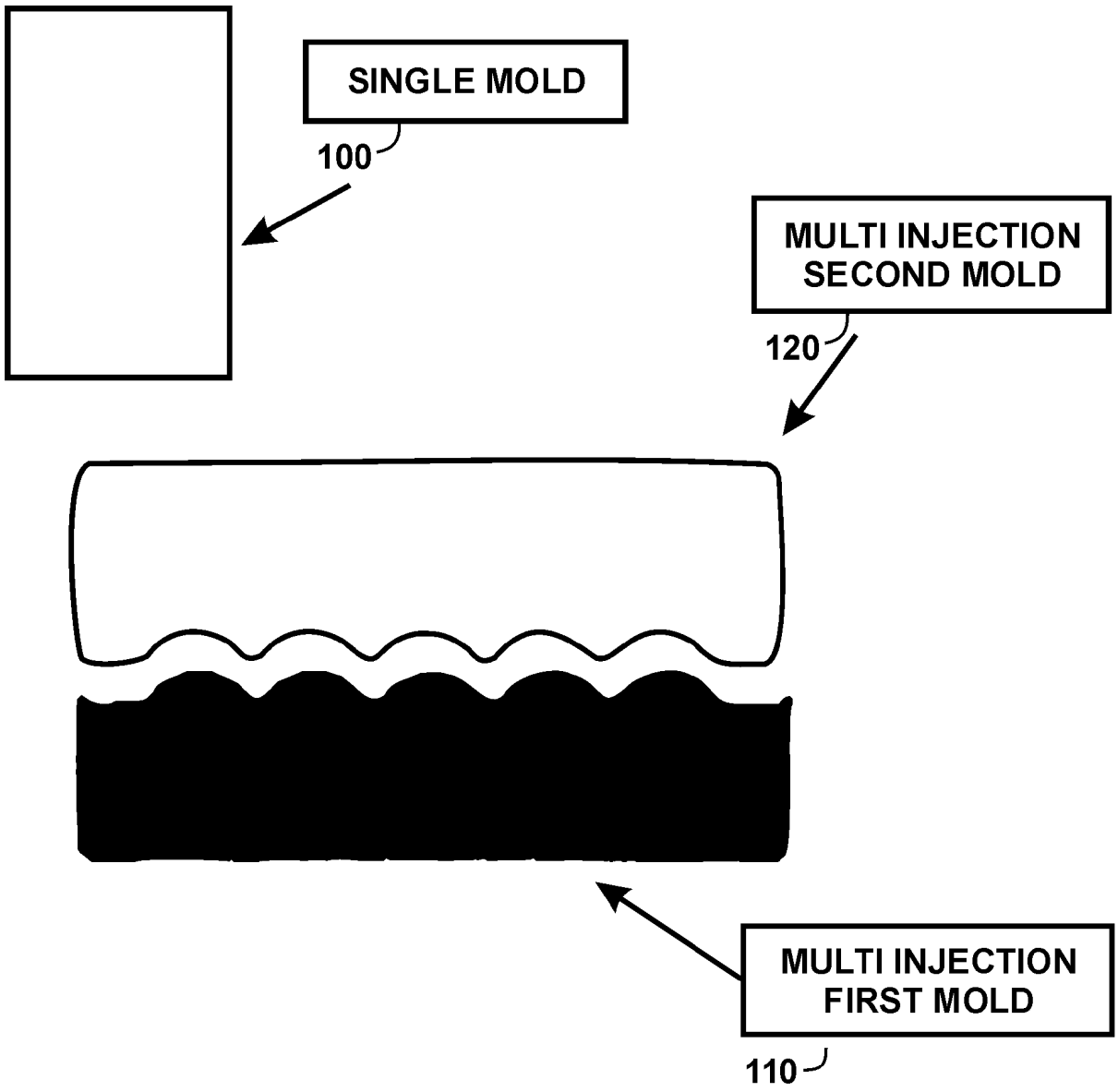
SINGLE MOLD
100
MULTI INJECTION SECOND MOLD
120
MULTI INJECTION FIRST MOLD
110

Fig. 1